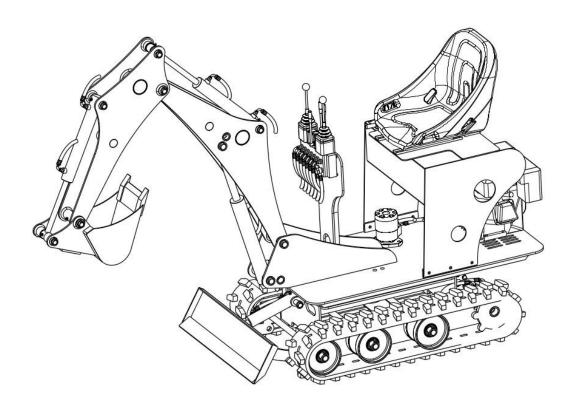


MINI DIGGER SPRINGER



INSTRUCTION

Contact: P.H.U. ELGO-PLUS

ul. Przemysłowa 1 87-880 Brześć Kujawski Tel/Mobile.: +48 602 841 094

e-mail: kontakt@elgoplus.pl

www.elgoplus.pl

1. INTRODUCTION

This instruction contains basic informations of usage and terms of use mini digger SPRINGER. Proper maintenance and the correct way to use the machine condition the safe and reliable operation. The procedures described in this manual are the optimal methods of working with the machine and perform maintenance. In order to reduce the likelihood of an accident and prevention of incidents as a result of which the machine could be damaged or cause to make it dangerous to be thoroughly familiar with the content of warnings and comments given in the instructions for the machinery.

Operators should carefully read all of this manual and observe all its recommendations.



Warning!

Do not operate the machine, do not start work and do not perform any of the actions before reading the instructions for the machine.

Failure to follow these recommendations could be the basis for the withdrawal of the manufacturer's warranty for the product.

This manual must be readily available and always kept near the mini digger! ELGO-PLUS reserves the right to change specifications, construction, instruction, and extension or modernization of the product without prior notice. ELGO-PLUS Company is not obligated to make such changes to previously manufactured machines.

Description of signs used in instruction:



Warns that failure to follow instructions may result in serious injury, possibly death and/or destruction of equipment.



Warns that failure to follow instructions will result in serious injury and / or equipment damage.

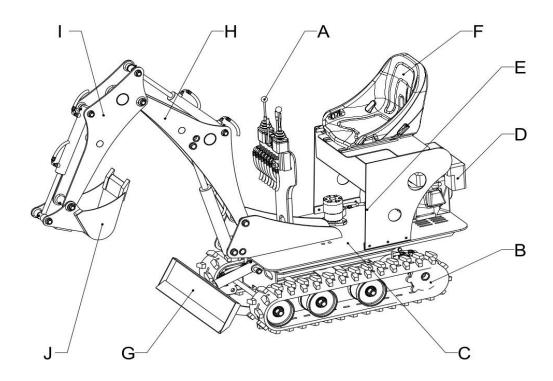


Symbol draws attention to important informations.

2. MACHINE FEATURES

2.1. General Description

The machine is designed for earthworks carried out in normal daylight conditions. If the machine is to be used for other purposes or have to work in a potentially hazardous environment, then follow the special safety regulations, and the machine itself should be equipped according to the working conditions. For further information, please contact the manufacturer.

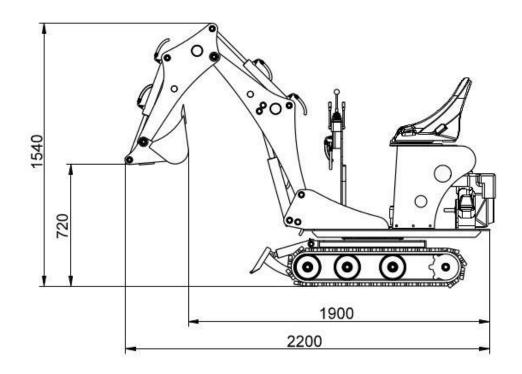


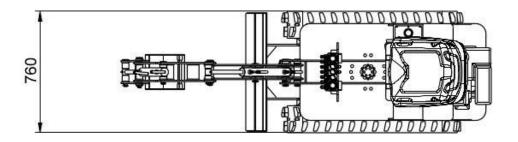
PIC.2.1 GENERAL CONSTRUCTION

Α	Control lever
В	Truck chassis
С	Rotating body
D	Engine
Е	Hydraulic pump
F	Seat
G	Support
Н	Arm
Ī	Jib
J	Bucket – removable equipmet

2.2. Technical Data

Engine	Briggs & Stratton OHV 6,5 HP
Weight	450 kg
Rotation	360°
Maximum digging depth	1,2 m





PIC2.DIMENSIONS OF MINI DIGGER



Important:

Detailed information about drive unit located in the engine manual.

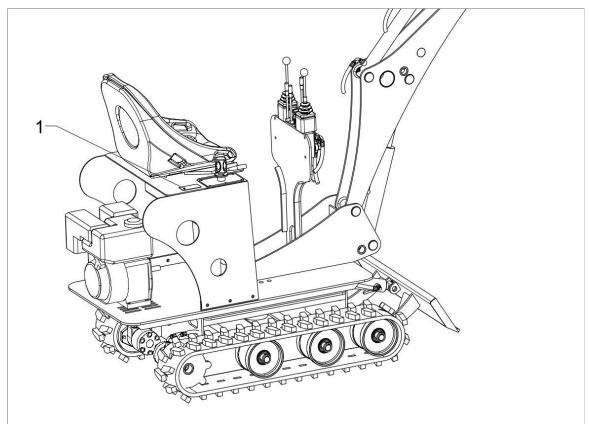
2.3. Equipment

Grading bucket (60cm wide)
Bucket (20cm wide)
Bucket (30cm wide)



Teeth ripper tool

2.4. Name plate



PIC. 2.3 NAME PLATE

1.Name Plate

Contains information such as:

- CE marking
- The name and address of the manufacturer
- Marking machine
- Serial number
- Year of production
- Weight of machine

3. Safety instructions

The mini diggers user duties are knowledge of and compliance with applicable laws, therefore, included safety instructions are only recommendations.

- The operator must be healthy and be at least 18 years of age.
- Mini digger must be maintained in good condition.
- Inspection and repairs can be carried out only after the machine is turned off
- It is forbidden to make unauthorized modifications to the machine without the manufacturer's consent
- It is forbidden to work the machine in explosive atmospheres and confined spaces without adequate ventilation
- Mini digger is not intended for public roads, it can only moves beyond them.
- It is forbidden to smoking and approaching other sources of ignition while refueling.
- The operator should exercise extreme caution when working, all people nearby mini digger should still be within his sight.
- Do not fill fuel other than what is recommended for the engine. Detailed recommendations are contained in the engine manual.
- Mini digger can be operated at the appropriate level of engine and hydraulic oil.
- Mini digger is designed to work in the daytime, in the case of work in conditions of limited visibility, it should be provided appropriate lighting equipment to the work area on Your own.
- It is forbidden to use the machine in clothing unsuitable for this or another that can cause danger (eg. long dangling pieces of clothing).
- It is forbidden to use the machine if the operator contamination with substances such as oil, grease, etc. that may cause a slip hazard.



Warning:

Before operating the machine, the mini digger user must have sufficient knowledge and read the instructions.

Unqualified user can cause serious injury or even death.

The contents of this chapter contains instructions and precautions that must be followed to ensure proper and safe operation and maintenance.

These rules do not exempt the operator from the obligation to comply with the law or other applicable rules regarding safety and health.

User responsibilities

The user is obliged to pay attention to the specific requirements and hazards during work as well as personal safety. This is necessary to prevent serious injury or damage, and even deaths.

Resposibility for other

It should work with the machine so as to avoid the risk of accidents and injuries. You have the right and obligation to prevent this. No one is allowed to enter the working area of the machine during its operation without prior notice to the operator. If someone must enter into the working area of the machine to perform a specific job, that person must exercise extreme caution and without the need not to move from the back of the machine or remain in a dangerous area

If someone is in the area of machine operation the operator must keep extra care. The operator can operate the machine only when you see this person, or if this person comprehensible signals to the operator, where it is located



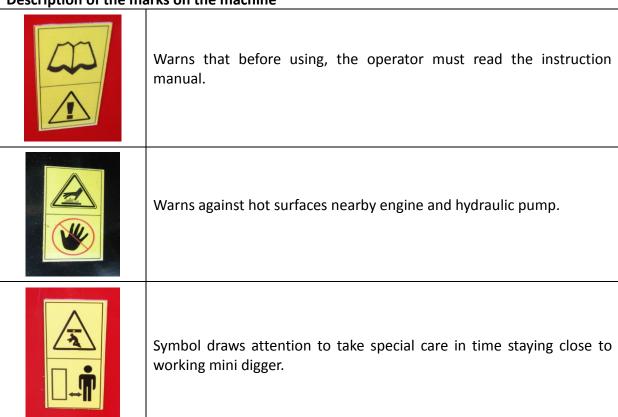
Warning:

Do not sit or stand on the machine on site suitable for this operator which would prevent safe operation of the machine.

Damages

User duty is to report any damage or wear that could affect safety. During the inspection, maintenance and repairs, on-site operator allowed to stay only person with the required knowledge of operating the machine and knowledge of controls.

Description of the marks on the machine

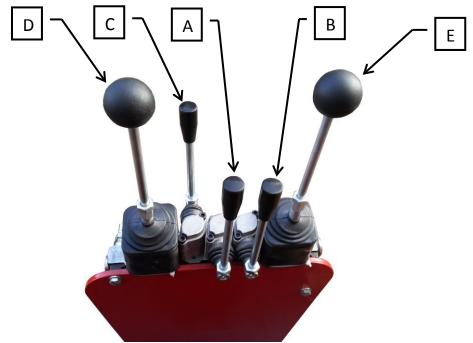


4. STEERING ELEMENTS



Warning:

Do not start the mini digger before reading the exact location and function of all controls.



PIC.4.1 STEERING ELEMENTS

Α	Left track steering lever
В	Right track steering lever
С	Support position steering lever
D	Arm position and rotation steering lever
E	Jib position and bucket work steering lever

Left track steering (A, Pic.4.1)



- 1 forward in order to move track forward, push steering lever forward (A, Pic.4.1)
- **N** neutral track stops (the lever returns to this position automatically)
- 2 backward in order to move track backwards push steering lever backwards (A, Pic.4.1)

Right track steering (B, Pic.4.1)



- 1 forward in order to move track forward, push steering lever forward (B, Pic.4.1)
- **N** neutral track stops (the lever returns to this position automatically)
- 2 backward in order to move track backwards push steering lever backwards (B, Pic.4.1)

Moving forward

Push forward both steering levers (A and B, Pic.4.1), machine will go forward.

Moving backward

Pull back both steering levers (A and B, Pic.4.1), machine will go backward.

Turning left

Push forward the right steering lever (B, Pic.4.1), the right track starts to move forward, the machine will go forward turning left.

Or:

Pull back left steering lever (A, Pic.4.1) the left track starts to move backward, the machine will go back turning to the left.

Turning right

Push forward the left steering lever (A, Pic.4.1), the left track starts to move forward, the machine will go forward turning right.

Or:

Pull back right steering lever (B, Pic.4.1) the right track starts to move backwards, the machine will go back turning to the right.



Caution!

It is forbidden turning in opposite movement of the two tracks, doing so may cause damage to the mini digger.

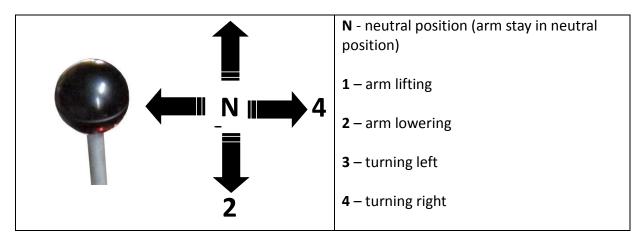
Support position control (C, Pic.4.1)



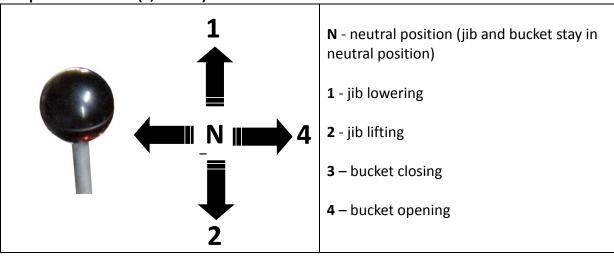
- **1** support lowering
- **N** neutral position support stops (the lever returns to that position automatically)
- 2 support lifting

Arm position control(D, Pic.4.1)

1



Jib position control (E, Pic.4.1)



4. USAGE

4.1. Driving

When driving on flat ground, set back attachments and lift it off the ground to avoid knocked out of the terrain elements.

When driving on uneven terrain should move the machine so as not tilted to one side more than 10°.

Riding uphill

If the tracks are sliding on the slope, push the bucket into the ground and pull the arm backwards to facilitate the uphill drive.

Riding downhill

In case of downhill riding, drive the mini digger as slow as possible.



Warning:

Do not change driving direction rapidly. Especially, in case of changing direction in place, stop the machine.

4.2. Stopping

To park the machine choose flat terrain

- 1. Set steering levers in neutral position
- 2. Lower the bucket to the ground, keeping the bottom of the bucket parallel to the ground

4.3. Parking



Important

To park the machine choose flat terrain. If you can not avoid parking on a slope, under each of the tracks to put a block of wood and push the bucket teeth into the ground.

Pay attention to weather conditions and take necessary steps to ensure that the machine is not frozen to the ground, plunged into it, or suffered other consequences.

4.4. Long-term parking

Follow the instructions for parking and in addition:

- -check the machine for leaks and if there is no damage to the working system and tracks.
- -remove form the track accumulated soil
- -recure the machine against the corrosion and thoroughly lubricate
- -fill the fuel tank and oil to the maximum
- -shut off the fuel supply to the engine, according to the recommendations in the engine manual

4.5. Bucket working

Mini digger is a multi-purpose machine that can be equipped with a variety of specialized work equipment in order to perform many types of work. Below are described some operations.

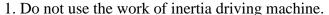
4.5.1. Digging ditches

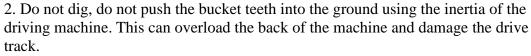
Install a appropriate bucket for this kind of work. To work effectively set tracks in accordance with the direction of the ditch.

In the case of a broad ditches first dig on both sides of the trench, and then select the material from the central area.

4.5.2. Loading

In order to increase the effectiveness of the trolley set it in order to obtain a small angle of the mini diggers arm and good visibility for the operator.







- 3. Do not pull out completely the hydraulic cylinder piston rod. This results in a shortening of the life of the machine. Leaving to work as much as possible backlash.
- 4. Do not use the work of inertia of the falling bucket.
- 5. Do not dig by dropping the boom or bucket to use as a pick. Digging combined with stroke or continuous hitting can damage the operating system.
- 6. Do not perform lifting.



Caution!

During work, always leave the support to the ground, so that the machine received appropriate support.



Warning

Pay attention for diffrences in machines stabillity, depending on the angle of rotation of the body.

4.6. Transport

While transporting the machine, follow the existing rules on weight, width, height, length and anchoring loads.

Remove grease, oil, mud, ice, etc., from ramps or platform surface to prevent slipping off the machine.

4.7. Machine loading

- 1. Turn on brakes of transporting vehicle
- 2. Put blocks under the wheels of transporting vehicle
- 3. Secure the ramps
- check the strength, width, length and thickness of the plank ramps is sufficiently safe for loading,
- pay attention to the angle of ramps was 15^{0} or less.
- 4. Check that the left and right ramp are the same height.
- 5. Ride slowly to the ramps



Warning:

When the machine is on the platform do not pull any levers except the drive lever

- 6. Load the machine on a vehicle properly and ensure its secured
- 7. Turn off the engine.
- 8. After loading, put blocks under tracks and attached machine using transport belts

4.8. Bucket changing



Warning:

When striking the pins, there can break the metal debris and injured eyes Always wear goggles, helmet and gloves.

- 1. Place the machine on a flat, sturdy and level ground.
- 2. Lower the light fixture to touch the ground.
- 3. Stop the engine.
- 4. Remove the bolts securing the mounting equipment to the jib and the jib cylinder.
- 5. Remove the bolts and remove the equipment.



Important:

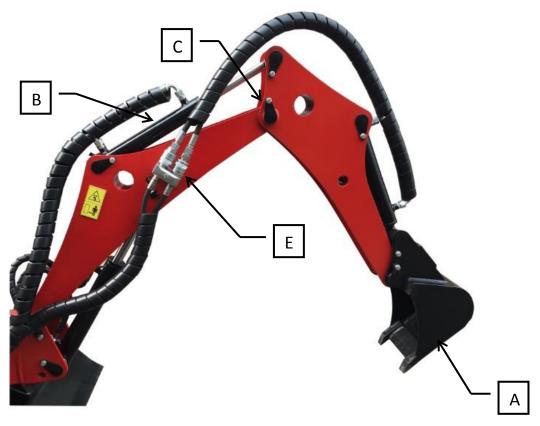
Keep pins clean.



Caution:

Do not put your fingers into the holes in order to verify their concentricity, it can lead to serious accident.

- 6. Set the jib that the mounting holes are concentrically positioned fixture with jib holes / arm and the hydraulic cylinder.
- 7.Lubricate the inner surface
- 8. Put pins
- 9. Tighten the screw bolts.



Pic.5.1 BUCKET CHANGING

Α	Bucket - removal equipment		
В	Hydraulic cylinder		
С	Pins with protection		
Е	Hydraulic quick connect nipple		

4.9. Before working



Warning:

Do not adapting these rules may result an accident, serious injury or death.

- Before starting the mini digger familiar with the contents of this manual.
- Defects and damages that affect safety must be removed before use.
- Do not operate the machine while under the influence of alcohol, drugs or other intoxicants.
- Dress in appropriate clothing that allows for safe operation.
- To increase the safety of the head is recommended to use a protective helmet.
- Do not overload the machine. Overloading adversely affect safety.
- Before starting the mini see if there is someone in her immediate vicinity.
- Check for leaks.

- Check for damaged or loose parts that could cause damage.
- Check if there is fuel in the tank.
- Check the hydraulic oil tank.
- Before driving check that the machine is not near other people.
- When it is very cold do not direct the machine to work hard after starting.
- Check the fuel lines for aging, cracks, blisters or chafing .
- Check the fuel tank for leaks or cracks.

5. Handling



Warning:

A person who does not apply to the safety instructions and who ignore included warnings, must be sure that its approach work is safe.

5.1. Service position



Warning:

If you need to start working on the machine before it cools, watch for hot liquids and bands machine, which can cause burns.

Before using the machine:

- 1. Set the machine on a flat, sturdy and level ground.
- 2. Working system should rest on the ground.
- 3. Allow machine to cool.

Warning:

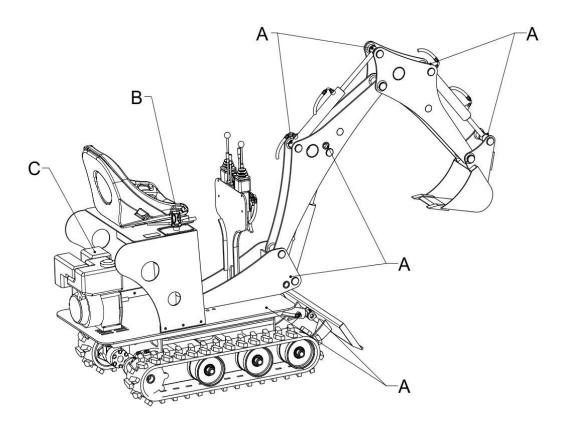


Improperly executed service may be dangerous. In order to carry out the service in the right way, make sure that you have the relevant knowledge, correct information and the correct equipment.

When draining / emptying avoid spilling oil. Oil spilled on the ground will harm the environment and can cause fire.

To work with the machine not to assume too loose clothing or jewelry that could get into the machine and cause damage.

Whenever required by your work wear personal protective equipment.

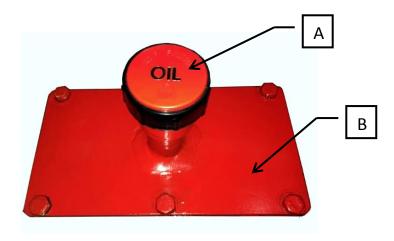


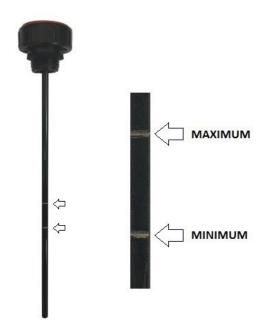
PIC.6.1 POINTS OF LUBRICATION AND OIL REPLENISHMENT

Α	Hydraulic cylinders and pins lubrication			
В	Hydraulic oil replenishment			
С	Replenishment and changing of engine oil			

5.2. Hydraulic oil replenishment

Take care of proper hydraulic oil level. The tank is located under the driver's seat and has got 17 liters of oil.





PIC.6.2 HYDRAULIC OIL REPLENISHMENT

Α	Hydraulic oil filler cap
В	Oil tank cap

5.3. Hydraulic oil replenishment

It is recommended that the oil and oil filter were changed once a year, assuming that the machine is working 8 hours a day. In justified cases, the exchange should be carried out frequently. The oil filter is located under the oil tank cap B (Pic.6.2).

Recommended hydraulic oil is **AGIP ARNICA 46** or other with the same parameters (**norm ISO L-HV and DIN 51524 t.3 HVLP**).

5.4. Hydraulic cylinders and pins lubrication

All points where parts are in move must be properly lubricated. Below there is exepmplary lubrication point, All these points are equipped with grease nipples. It is required to lubricate every time before working.



PIC.6.3 GREASE NIPPLE

Α	Grease nipple
---	---------------

5.5. Hydraulic pressure control



Warning:

Working pressure of the hydraulic system is factory-set to 140-150 atm. Regulatory made only in justified cases. Changing the operating pressure is not recommended for unexperienced users.



PIC.6.4 HYDRAULIC PRESSURE CONTROL

A Hydraulic oil pressure regulator

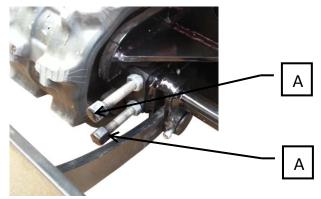
5.6. Tracks tension regulation



Warning:

Do not use the mini digger when her tracks are too much or too little strained. Doing so may destroy them. Tracks tension should be checked every time before working.

In case of too low tracks tension it is necessary to adjust it by using the adjustment screws on both sides of the mini digger.

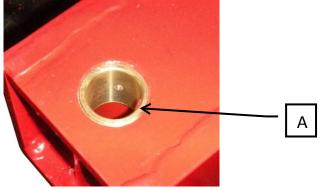


PIC.6.5 TRACKS TENSION REGULATION

A Regulation screw

5.7. Brass brushes changnig

In the case of use of the brass bushes, replace them with new ones. Knock out the bushes out of the nest and embed new.



PIC.6.6 BRASS BUSH

A Brass bush

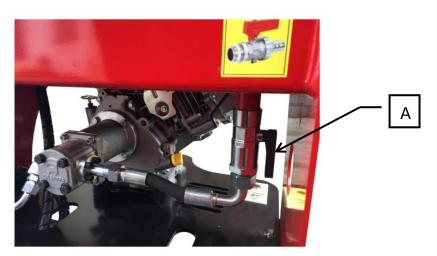


Warning:

When knockig out the brass bushes, there can break the metal debris and injured eyes. Always wear goggles, helmet and gloves..

5.8. Oil tanks valve

The hydraulic oil tank is equipped with shut-off valve. The valve is used when operating the hydraulic pump and preventing oil spills after disconnecting the hydraulic hose.



PIC.6.7 TANKS VALVE

A Hydraulic tank valve



Warning:

During operation, the valve should always be in the open position, otherwise it may cause damage to the hydraulic pump. The valve should be closed only during the work-related hydraulic pump and while transporting the machine.

5.9. Machine maintenance table

Regular maintenance	Each time	After first hours	8 :	3 months/50 hours	6 months/100 hours	months/300 hours
Hydraulic oil	Change					
Fundamental	Check level					
Engine oil	Change	х		x	x	
Pins	Check	х				
Screws	Check/Tighten	х				
Lubrication	Perform			X (before working)		
Hydraulic	Check	х				
Hoses	Check	Replace in case of leaks				
Tracks tension	Check			X (before working)		

Empty the tank, when the oil filter is not heavily soiled, you can use it again.

Change the hoses if a braid is visible.

Recommended hydraulic oil is AGIP ARNICA 46 or other with the same parameters (norm ISO L-HV and DIN 51524 t.3 HVLP).



Warning:

Detailed information about the quality of fuel, lubrication and maintenance instructions of the drive unit are located in the engine manual.

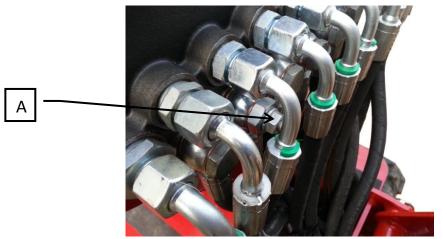
5.10. Pressure throttling



Warning:

Throttling the pressure in the hydraulic system is set at the factory. Adjustment should be made only in justified cases.

The pressure in the hydraulic system can be throttled by a throttle screw (at hydraulic distributor).



RYS.6.9 PRESSURE THROTTLING

A Throttling bolt

6. SPARE PARTS

When ordering spare parts, always state the information on the name plate of the machine or enter the symbol of the part.



Warranty card

- 1. Warranty for smooth operation of the device is granted for a period of **24 months** from the date of purchase. Warranty does not cover consumable parts subject to normal wear (replace parts).
- 2. The manufacturer provides free repair, in case of under warranty against manufacturing defects.
- 3. The manufacturer provides to resolve the complaint within 30 days from the date of notification.
- 4. The buyer loses all rights guarantees in the event of unauthorized changes in construction or operation contrary to the instructions.
- 5. Any damage caused by improper transportation or storage device, its improper operation, maintenance and other reasons not caused by the manufacturer can be removed only at the expense of the user.
- 6. If the above mentioned causes have caused permanent changes in the quality unit granted the guarantee expires.
- 7. Machine repairing made during the warranty period by persons not authorized by the manufacturer will void the warranty.
- 8. Warranty does not cover direct and indirect losses caused by defective machine.
- 9. The warranty card is not valid without the date stamp and signature, as well as amendments and deletions made by unauthorized persons.
- 10. In matters not covered by these warranty conditions apply to the Civil Code.
- 11. The buyer pays the transportation cost for the mini digger to and from the service point or cover the travel cost for a service technician to the service point.

Mini digger SPRINGER
Purchase Date:
Serial number:
Sellers stamp and signature :
SERVICE

Reporting date	Release date	Steps taken	Service confirmation



For the purposes of the Machinery Directive 2006/42/EC, Annex II, 1.A Producer:

PHU ELGO-PLUS

Przemysłowa 1, 87-880 Brześć Kujawski POLAND

A person domiciled or resident in the community authorized to compile the technical file: Owner Andrzej Zieliński

The undersigned hereby declares that the product::

TRADE MARK: MINI DIGGER SPRINGER

FUNCTION: MULTIFUNCTIONAL MINI DIGGER

TYPE/MODEL: SPRINGER

complies with the following European directives:

• machinery directive 2006/42/WE of 17.05.2006 (Dz.U. L 157 z 9.06.2006 page 24) and its amendment 2009/127/WE of 21.10.2009 (Dz.U. L 310 z 25.11.2009 page 29).

Andrzej Zieliński Owner